



## TOOL CRIB TOOLMAKER'S BLUE LAYOUT INK #620-1558

A smooth, cobalt blue coating that enables tool and die makers to scribe accurately without glare. Dries fast and will not rub off. Non-corrosive, resists heat, and eliminates the need for brushes and daubers. Can be easily and quickly removed with MRO Tool Crib® Layout Ink Remover, #620-1559.

### Suggested Uses:

Sheet metal layouts  
 Alignment of gears and worn drives  
 Machined parts  
 Production layout

### Packaging:

UPC Code	043281007108
Cans per case	6
Shipping weight per case	9 lbs.
Container	20 fluid ounce can
Label weight	15 ounces (425 grams)
Shipping Classification	limited quantity, UN 1950
Hazard Class	2.1

### Properties:

Coverage	Up to 15 square feet
Cleanup	Lacquer thinner
Flammability	Extremely Flammable
Flash point	-4F
Specific Gravity	0.76
Solids Content	9%
MIR value	0.86, cant exceed 0.95
HAPs content	17%
Storage Temperature	40-100F
Application Temperature	50-90F
Durability	Fair
Abrasion Resistance	Good
Solvent Resistance	No
Heat Resistance	300F
Resin System	Lacquer
Shelf life	Guaranteed for 2 years
Food contact rating	No

### Dry Time\*:

5 minutes

\*At 72F, 50% humidity,  
 1.5 mil thickness

\*\*Curing/Recoat time is extended with  
 multiple coats and excessively thick coats\*\*

### Gloss\*:

High Gloss, >80\*

\*as measured on a 60 degree gloss meter

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